



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D4149-5**  
**Job Sheet 182432**



Part No: D4149-5

Job Qty: 20 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD  
verf:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No                                                       | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                                                                                                                       |
|-------------------------------------------------------------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------|
|                                                             |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                                                                                                                |
| 90                                                          | Start up Operation | 20 Ea  |            | 9/7/18   | 0.00      | 0.00    | Start Up Machining-2  |           | <br>DAS<br>OCT 10 2018<br>21<br>OCT 11 2018 |
| 100                                                         | Doosan             | 20 pcs |            | 9/7/18   | 0.33      | 5.36    | Doosan                |           |                                                                                                                                |
| 120                                                         | QC                 | 20 pcs |            | 9/7/18   | 0.00      | 0.00    | QC8                   |           |                                                                                                                                |
| 150                                                         | Packaging          | 20 pcs |            | 9/7/18   | 0.00      | 0.00    | Packaging3-2          | 57087     |                                                                                                                                |
| 160                                                         | QC21-SA            | 20 Ea  |            | 9/7/18   | 0.00      | 0.00    | QC21                  |           |                                                                                                                                |
| Part Op Descriptions: 100 - turn as per dwg and folio FA950 |                    |        |            |          |           |         |                       |           |                                                                                                                                |

### Job BOM

| Part / Item | Component Name     | Quantity               | Operation             | Container          |
|-------------|--------------------|------------------------|-----------------------|--------------------|
| M303R1.000  | 303 Round Bar 1.00 | 5 ea (25 ea)<br>265 ea | 90-Start up Operation | 5099816<br>5115489 |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R1.000     | 5        | 21        | 0         |

### Part Specifications

| Spec No | Description  | Target/Tolerance               | Limits         | Type            | Special Comments |
|---------|--------------|--------------------------------|----------------|-----------------|------------------|
| 1       | Eyebolt Stud | 0.250Inches + 0.003<br>- 0.000 | 0.253<br>0.250 | 251<br>Diameter |                  |
| 2       | Eyebolt Stud | 1.380Inches ± 0.030            | 1.410<br>1.350 | 1.381           |                  |
| 3       | Eyebolt Stud | 0.400Inches + 0.000<br>- 0.010 | 0.400<br>0.390 | 3945            |                  |
| 4       | Eyebolt Stud | 0.700Inches + 0.010<br>- 0.000 | 0.710<br>0.700 | 704             |                  |
| 5       | Eyebolt Stud | 0.030Inches ± 0.010            | 0.040<br>0.020 | 0.032<br>Radius |                  |
| 6       | Eyebolt Stud | 0.375Inches + 0.000<br>- 0.020 | 0.375<br>0.355 | 365<br>Diameter |                  |
| 7       | Eyebolt Stud | 0.700Inches                    | 0.700          | Diameter        | 695              |

|    |             | + 0.000<br>- 0.010             | 0.690          |
|----|-------------|--------------------------------|----------------|
| 8  | Eybolt Stud | 0.200Inches ± 0.010            | 0.210<br>0.190 |
| 9  | Eybolt Stud | 1.500Inches ± 0.010            | 1.510<br>1.490 |
| 10 | Eybolt Stud | 0.060Inches ± 0.030            | 0.090<br>0.030 |
| 11 | Eybolt Stud | 2.880Inches ± 0.030            | 2.910<br>2.850 |
| 12 | Eybolt Stud | 0.310Inches ± 0.010            | 0.320<br>0.300 |
| 13 | Eybolt Stud | 0.750Inches ± 0.003<br>- 0.000 | 0.753<br>0.750 |
| 14 | Eybolt Stud | 0.750Inches ± 0.030            | 0.780<br>0.720 |
| 15 | Eybolt Stud | 0.735Inches ± 0.010            | 0.745<br>0.725 |

Plex 8/24/18 9:34 AM Dart.lajeunesse.marie



1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S116866**



**Part: D4149-5**

**Job No: 182432**

**Serial No/Batch: S116866**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Date: 10/10/18**